	TYPICAL DATA SHEET*	ISSUE DATE	Feb-15
	GRADE	WWW.TPCO.IR	
	GPPS1460	IRAN/TABRIZ/TABRIZ PETROCHEMICAL COMPANY/P.O.BOX:51745-354/TEL:+984134282612	

GPPS1460 is a high heat resistance and molecular weight crystal polystyrene for extrusion and thick walled injection moulding application.

It is particularly useful in the production of thick sheet by direct inject gassing, where it gives expanded sheets with high mechanical properties.

Applications:

insulation board(xps), foam sheet of food & fruits trays


PROPERTY	UNIT	TEST METHOD	TYPICAL VALUE
MELT FLOW INDEX(200°C-5KG)	g/10min	ASTM D-1238	6.5
STYRENE RESIDUAL MONOMER	PPM	CLG LABPSG004 (ATOFINA TEST METHOD)	<500
VICAT SOFTENING POINT (50 °C/hr 1kg)	°C	ASTM D-1525	103
TENSILE STRESS AT BREAK	MPA	ASTM D-638	48
ELONGATION AT BREAK	%	ASTM D-638	1
TENSILE MODULUS	MPA	ASTM D-638	3200

*All above mentioned data are typical values and not to be construed as real specifications. Users should confirm results by their own tests. For more information about guaranteed items, please refer to S.S.S.(standard sales specifications)

Density and shrinkage of this grade are approximately around 1.04 kg/lit & (0.4-0.7%)(ASTM D-955) respectively.

All test are carried out at 23°C , unless otherwise stated.

If the injection molding products quality is affected by moisture, granules of GPPS could be dried at 70°C for 2-4 hours.

	STANDARD SALES SPECIFICATIONS (GUARANTEED ITEMS)*	ISSUE DATE	Feb-15
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PROPERTY	UNIT	TEST METHOD	SPECIFICATION RANGE
MELT FLOW INDEX (200 °C - 5KG)	g/10min	ASTM D-1238	5-7.5
VICAT SOFTENING POINT (50 °C/hr 1kg)	°C	ASTM D-1525	MIN 101
RESIDUAL MONOMER	PPM	ATOCHEM PSG-004	MAX 500

*FOR MORE INFORMATION PLEASE CALL QUALITY ASSURANCE DEPARTMENT AT ABOVE ADDRESS.