

TYPICAL DATA SHEET*	ISSUE DATE	Feb-15
GRADE	WWW.TPCO.IR	
HD5030SA	IRAN/TABRIZ/TABRIZ PETROCHEMICAL COMPANY/P.O.BOX:51745-354/TEL:+984114282612	

HD5030SA is high density polyethylene copolymer containing butene-1(C4) as comonomer with medium content of slip agent additive.

HD5030SA has the following characteristics:

good impact strength, excellent surface finish, caps with torque free property Applications:

caps and closures for packaging

PROPERTY	UNIT	TEST METHOD	TYPICAL VALUE
MELT FLOW INDEX(2.16KG)	g/10min	ASTM D-1238	2.2
DENSITY	gr/cm3	ASTM D-1505	0.952
YELLOW INDEX	-	ASTM E-313	-1
WHITENESS INDEX	-	ASTM E-313	60
CONTAMINATION	NO.	BP137	5
VICAT SOFTENING POINT	°C	ASTM D-1525	112
TENSILE STRESS AT YEILD	MPA	ASTM D-638	20
ELONGATION AT BREAK	%	ASTM D-638	1100
CHARPY IMPACT	KJ/M2	ASTM D-6110	15

^{*}All above mentioned data are typical values and not to be construed as real specifications. Users should confirm results by their own tests. For more information about guaranteed items, please refer to S.S.S. (Standard Sales Specifications)

Grade Suffix(Additives Indication):

SA:GENERAL ANTIOXIDANT AND SLIP AGENT

	STANDARD SALES SPECIFICATIONS (GUARANTEED ITEMS)*	ISSUE DATE	Feb-15
TPC شرکت پتروشیمی تبریز	GRADE	WWW.TPCO.IR	
	HD5030SA	IRAN/TABRIZ/TABRIZ PETROCHEMICAL COMPANY/P.O.BOX:51745-354/TEL:+984114282612	

PROPERTY	UNIT	TEST METHOD	SPECIFICATION RANGE
MELT FLOW INDEX (2.16KG)	g/10min	ASTM D-1238	2-2.4
DENSITY	gr/cm3	ASTM D-1505	0.949-0.952
CONTAMINATION	NO.	BP137	≤5 DEFECTS IN 200GR OF PELLETS

^{*}FOR MORE INFORMATION PLEASE CALL QUALITY ASSURANCE DEPARTMENT AT ABOVE ADDRESS