

	TYPICAL DATA SHEET*	ISSUE DATE	Feb-15
	GRADE	WWW.TPCO.IR	
	GPPS1240	IRAN/TABRIZ/TABRIZ PETROCHEMICAL COMPANY/P.O.BOX:51745-354/TEL:+984134282612	

GPPS1240 is a molecular weight crystal polystyrene for extrusion, impact dilution and injection moulding application with good mechanical properties.

Applications:

special extrusion, impact dilution and special injection molding.

PROPERTY	UNIT	TEST METHOD	TYPICAL VALUE
MELT FLOW INDEX(200°C-5KG)	g/10min	ASTM D-1238	2.5
STYRENE RESIDUAL MONOMER	PPM	CLG LABPSG004 (ATOFINA TEST METHOD)	<500
VICAT SOFTENING POINT (50 °C/hr 1kg)	°C	ASTM D-1525	96
TENSILE STRESS AT BREAK	MPA	ASTM D-638	53
ELONGATION AT BREAK	%	ASTM D-638	3
TENSILE MODULUS	MPA	ASTM D-638	4300

*All above mentioned data are typical values and not to be construed as real specifications. Users should confirm results by their own tests. For more information about guaranteed items, please refer to S.S.S.(standard sales specifications)

Density and shrinkage of this grade are approximately around 1.04 kg/lit & (0.4-0.7%)(ASTM D-955) respectively.

All test are carried out at 23°C , unless otherwise stated.

If the injection molding products quality is affected by moisture, granules of GPPS could be dried at 70°C for 2-4 hours.