

## Product Data and Technical Information

**POLYMER TYPE:** POLYPROPYLENE HOMOPOLYMER

**GRADE NAME :** RG 1150 RC

**PACKING :** PP bags of 25 kgs, 50 bags on a pallet shrunk by PE

**APPLICATION :** Hinge and screw closures with low opening forces, easy demoulding

**PRODUCT FEATURES :** Homopolymer contains slip agent

**PROCESSING METHOD :** Injection moulding

Property	Test Method	Unit	Value
MFR ( 230° C/ 2.16 Kg )	ASTM D1238/L	gr/10min	22
Tensile Modulus of Elasticity (1mm/min)	ASTM D638	MPa	1500
Tensile Strength at Yield (50 mm/min)	ASTM D638	MPa	34
Elongation at Yield(50 mm/min)	ASTM D638	%	8
Notched Charpy Impact at 23°	ISO 179/ 1eA	KJ/m <sup>2</sup>	2.5
Notched Charpy Impact at -30°	ISO 179/ 1eA	KJ/m <sup>2</sup>	1.3
Vicat Softening Point, 10N	ASTM D1525	°C	154
Ball indentation hardness	ISO 2039-1	MPa	72
HDT ( 0.46 N/mm <sup>2</sup> )	ASTM D648	°C	85
Melting Point , DSC	ASTM D3417	°C	163
Density	ASTM D792	gr/cm <sup>3</sup>	0.91

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