

## LLDPE made via Hostalen Process



Product data sheet 16501

16501A8 is a LLDPE blown film grade which combines ease of processing with low gels and good film strength.

| LLDPE:16501   | Density: 0.916             | MFI: 0.95              |
|---|----------------------------|------------------------|
| Features  | Applications               | Additives              |
| <ul><li>ease of processing with low gels</li><li>good film strength</li></ul> | Blown film grade     Liner | • THERMAL ANOTIOXIDANT |

Material properties (This data are typical values and are not to be construed as product specifications.)

| Resin properties   | Unit  | Typical values                            |  | ASTM Method   |  |
|--|---|---|--|---|--|
| Melt Index<br>Density  | (g/10')<br>(g/ml)                                   | 0.95<br>0.9160                            |  | D 1238<br>D 1505  |  |
| Film properties @  |   |   |  |   |  |
| Dart Impact<br>Elmendorf Tear<br>Tensile strenght at yield<br>Tensile strenght at break<br>Ultimate elongation<br>2% Secant modulus<br>Haze<br>Gloss 45° | (g)<br>(g)<br>(MPa)<br>(MPa)<br>(%)<br>(MPa)<br>(%) | MD/TD<br>MD/TD<br>MD/TD<br>MD/TD<br>MD/TD | 105<br>180/380<br>12.7/12.7<br>42/33<br>670/770<br>160/185<br>35<br>25 | D 1709 D 1922 D 882 D 882 D 882 D 882 D 882 D 1003 D 2457 |  |
| @ 25 micron film obtained on Collin 25, B.u.R. 2.5: I, Temp. profile 155 -,190°C, melt → 200°C.  |   |   |  |   |  |
| Recommended processing conditions  |   |   |  |   |  |
| Melt Temperature<br>Blow up ratio<br>Die Gap<br>Thickness  | (°C)<br>(mm)<br>(micron)                            | 200-240<br>2.0-3.0<br>2.0-2.5<br>12-60    |  |   |  |

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