

LLDPE made via Spherilene Process



Product data sheet 25525

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25525 is a LLDPE injection molding grade well suited for applications requiring high melt flowability during processing and low stiffness of the final item, like lids and flexible containers applications

LLDPE:25525		Density: 0.925		MFI: 25	
Features	O,	Applications	\$ °	Additives	¢
 high melt flowability low stiffness of the final item 		 Injection molding grade lids and flexible containers applica- tions 		• THERMAL ANOTIOXIDANT	

Material properties (This data are typical values and are not to be construed as product specifications.)

Resin properties	Unit	Typical values	ASTM Method
Melt Index Density	(g/10') (g/ml)	25 0.9250	D 1238 D 1505
Physical properties @			
Tensile strenght at yield Tensile strenght at break Ultimate elongation Flexural modulus Notched Izod impact at 23°C Notched Izod impac' at -50°C Vicat softening point H.D.T.	(MPa) (MPa) (%) (J/m) (J/m) (°C) (°C)	11 6.6 120 450 NB 50 88 48	D 638 D 638 D 638 D 790 D 256/A D 256/A D 1525 D 648
@ On compression molded specimen of the spe	obtained according to	ASTM D 1928 C	
Fabrication conditions for injection m	nolding		
Recommended barrel temperatures ra	ange between 190 and	280°C.	