

# **Product Data Sheet**Eastman Cellulose Acetate Butyrate (CAB-381-0.5)

## Application/Uses

- Automotive OEM
- Coatings for Automotive Plastics
- Coatings for plastic
- Coatings
- Lacquers for automotive
- Lacquers
- Nail care
- Printing Inks
- Truck/Bus/Commercial Vehicles

## **Product Description**

Eastman Cellulose Acetate Butyrate (CAB 381-0.5) is a cellulose ester with medium butyryl content and low viscosity. It was designed for use where low-application viscosities at relatively high solids levels is needed. It is soluble in a wide range of solvents and compatible with many other resins. It will also tolerate the use of solvent blends currently exempt from certain air pollution regulations. It is supplied as a dry, free-flowing powder.

#### **Typical Properties**

Butyryl Content	37 wt %
Acetyl Content	13 wt %
Hydroxyl Content	1.5%
Viscosity <sup>a</sup>	1.9 poise
Color <sup>b</sup>	150 ppm
Haze <sup>b</sup>	35 ppm
Acidity as Acetic Acid	0.03 wt %
Ash Content	<0.05%
Refractive Index	1.48
Heat Test @ 160°C for 8 hr	Tan melt
Melting Point	155-165°C
Specific Gravity	1.2
Wt/Vol (Cast Film)	1.2 kg/L (10.0 lb/gal)
Bulk Density	
Poured	352 kg/m³ (22 lb/ft³ )
Tapped	465 kg/m³ (39 lb/ft³)
Dielectric Strength	787-984 kv/cm (2- 2.5 kv/mil)
Glass Transition Temperature (T <sub>q</sub> )	130°C
Molecular Weight <sup>c</sup> M <sub>n</sub>	30000
Tukon Hardness	18 Knoops

#### **Comments**

Properties reported here are typical of average lots. Eastman makes no representation that the material in any particular shipment will conform exactly to the values given.