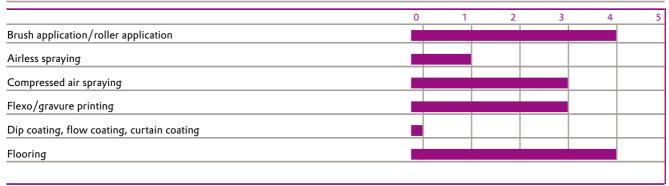
Application recommendations



0 = unsuitable...5 = highly suitable

Special features

Strong defoaming. For use in millbase and let-down. Good long-term effectiveness.

Suitability for

| waterborne | solventborne | |
|-------------------|------------------|--|
| • | 0 | |
| 2-pack 100 % ● | radiation-curing | |
| | 0 | |
| clear coat | pigmented | |
| • | • | |

● = suitable ... ○ = not suitable

Addition to

| grinding stage | let-down stage | |
|----------------|----------------|--|
| • | 0 | |

● = suitable ... ○ = not suitable

Solubility in

| water | ethanol | |
|--------------|---------------|--|
| 0 | • | |
| TPGDA | butyl acetate | |
| 0 | • | |
| white spirit | | |
| • | | |

lacktriangle = clear soluble, lacktriangle = cloudy but stable, igtriangle = insoluble

Recommended addition level

As supplied calculated on total formulation: 0.05 - 0.5 %

Processing instructions

- Addition may be either in the grind or during the let-down procedure.
- Addition during the let-down or in clears requires high shear conditions or predilution.
- The long-term effectiveness of the defoamer is dependent on the formulation and should be tested in the individual formulation (different temperatures are suggested).

Formulation advices

More effective alternatives: TEGO® Foamex 3062, TEGO® Foamex 8050. Alternatives with better compatibility: TEGO® Foamex 810, TEGO® Foamex 860

Chemical description

polyether siloxane copolymer, silica-free

Technical information

- appearance clear liquid - active matter content 100 %

Suitability for food contact

- The additives/monomers/solvents of TEGO* Foamex 840 are listed on the A lists of the Swiss Ordinance 817.023.21, Annex 6.
- Detailed information on the BfR- and 10/2011 status is available on request.

Registration status

TEGO® Foamex 840 respectively its ingredients are listed in the following chemical inventories: AICS, DSL, ECL, EINECS, ENCS, IECSC, PICCS, TSCA, NZIOC, TCSI.

All intentional ingredients are listed on the DSL (Domestic Substance List) inventory or have been notified pursuant to the NSN (New Substances Notification) regulations.

All intentional ingredients are listed on the TSCA inventory or comply with the TSCA Polymer Exemption criteria according 40 CFR 723.

Further information on regulatory topics can be found on the Regulatory Data Sheet.

All intentional ingredients are listed on the ECL inventory or comply with the Polymer Exemption criteria.

All intentional ingredients are listed on the PICCS inventory or comply with the Polymer Exemption criteria.

Packaging

- plastic pail 25 kg
- steel drum with bung 200 kg

Storage stability

When stored in an original unopened packaging between -40 and $+40\,^{\circ}$ C, the product has a shelf life of at least 24 months from the date of manufacture.

This information and all further technical advice are based on our present knowledge and experience. However, it implies no liability or other legal responsibility on our part, including with regard to existing third party intellectual property rights, especially patent rights. In particular, no warranty, whether express or implied, or guarantee of product properties in the legal sense is intended or implied. We reserve the right to make any changes according to technological progress or further developments. The customer is not released from the obligation to conduct careful inspection and testing of incoming goods. Performance of the product described herein should be verified by testing, which should be carried out only by qualified experts in the sole responsibility of a customer. Reference to trade names used by other companies is neither a recommendation, nor does it imply that similar products could not be used. (Status: 11/2015)