

TECHNICAL DATASHEET

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**ASSOCIATED
ADDITIVES**

ALMSTAB MB640

DESCRIPTION Almstab MB ۶۴۰ is a Barium/Lead based complex, consisting of a blend of PVC stabiliser and metallic soaps

PRODUCT FORM Fine powder
A non dusting form is also available as Almstab PM ۶۴۰

APPLICATION Almstab MB۶۴۰, with its low opacity, has been developed specifically to stabilise and lubricate highly coloured PVC extrusions and injection mouldings. MB۶۴۰ gives a transparent compound and can be used as a direct replacement to the liquid Cd/Ba/Zn systems. The resultant PVC compound shows no loss in quality, but offers large cost savings for the compounder. It has also found application in very highly filled rigid extrusions

TYPICAL FORMULATION	PVC (K۶۶)	۱۰۰
	Plasticiser	۷۰
	Carbonate Filler	۲۰
	MB ۶۴۰ BS	۴
	Blowing Agent	to suit
	Pigment	to suit

TECHNICAL DATA Metal Content (as Ba & Pb) - ۲۳%

PACKAGING Almstab MB ۶۴۰ is supplied in ۲۵ kg bags (palletised in ۵۰۰ kg lots)

HEALTH AND SAFETY The safe use of chemical compounds can be achieved by the adoption of correct and hygienic methods of operation. Materials Safety Data Sheets are available for all products manufactured by Associated Additives

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