

Evonik Corporation Plexiglas® zk4BR Molding Compound

Category : Polymer , Thermoplastic , Acrylic (PMMA) , Acrylic, General Purpose, Molded

Material Notes:

PLEXIGLAS® Resist zk4BR is an amorphous, impact-modified thermoplastic molding compound (PMMA-I). Typical properties of impact-modified PLEXIGLAS® molding compounds are: excellent weather resistance, excellent transmission and clarity, brilliant appearance, the pleasant feel and sound of the moldings. PLEXIGLAS® Resist zk4BR is characterized by the following special properties: high break resistance and impact strength, improved resistance to stress cracking, balanced property profile, AMECA listing. Application: Used for extruding and coextruding sheets and profiles as well as for injection molding.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Evonik-Corporation-Plexiglas-zk4BR-Molding-Compound.php

Physical Properties	Metric	English	Comments
Density	1.18 g/cc	0.0426 lb/in ³	ISO 1183
Moisture Absorption at Equilibrium	0.60 %	0.60 %	23°C, 50%; ISO 62
Water Absorption at Saturation	2.0 %	2.0 %	Immersion; ISO 62
Melt Flow	5.31 g/10 min @Load 3.80 kg, Temperature 230 °C	5.31 g/10 min @Load 8.38 lb, Temperature 446 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	71.0 MPa	10300 psi	50 mm/min; ISO 527
Elongation at Break	19 %	19 %	ISO 527
Elongation at Yield	4.5 %	4.5 %	50 mm/min; ISO 527
Tensile Modulus	2.80 GPa	406 ksi	1 mm/min; ISO 527
Charpy Impact Unnotched	2.50 J/cm ² @Temperature 23.0 °C	11.9 ft-lb/in ² @Temperature 73.4 °F	ISO 179

Thermal Properties	Metric	English	Comments
CTE, linear	80.0 µm/m-°C @Temperature 0.000 - 50.0 °C	44.4 µin/in-°F @Temperature 32.0 - 122 °F	ASTM E831
Deflection Temperature at 0.46 MPa (66 psi)	99.0 °C	210 °F	ISO 75
Deflection Temperature at 1.8 MPa (264 psi)	95.0 °C	203 °F	ISO 75

Vicat Softening Point Thermal Properties	102 °C Metric	216 °F English	850: ISO 306 Comments
Glass Transition Temp, Tg	108 °C	226 °F	IEC 10006
Flammability, UL94	HB @Thickness 1.60 mm	HB @Thickness 0.0630 in	IEC 707

Optical Properties	Metric	English	Comments
Refractive Index	1.49	1.49	ISO 489
Haze	<= 1.5 %	<= 1.5 %	ASTM D1003
Transmission, Visible	92 %	92 %	Transmission Factor; DIN 5036

Processing Properties	Metric	English	Comments
Processing Temperature	220 - 260 °C	428 - 500 °F	Barrel Temperature
Melt Temperature	220 - 260 °C	428 - 500 °F	
Mold Temperature	50.0 - 70.0 °C	122 - 158 °F	
Drying Temperature	<= 90.0 °C	<= 194 °F	Predrying
Dry Time	2 - 3 hour	2 - 3 hour	Desiccant-type drier

Descriptive Properties	Value	Comments
Fire Rating	B2	DIN 4102

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