

## Evonik Corporation Plexiglas® zk6HF Molding Compound

Category : Polymer , Thermoplastic , Acrylic (PMMA) , Acrylic, General Purpose, Molded

### Material Notes:

PLEXIGLAS® Resist zk6HF is an amorphous, impact-modified thermoplastic molding compound (PMMA-I). Typical properties of impact-modified PLEXIGLAS® molding compounds are: high weather resistance, excellent transmission and clarity, brilliant appearance, the pleasant feel and sound of the moldings. PLEXIGLAS® Resist zk6HF is characterized by the following special properties: excellent break resistance and impact strength, improved resistance to stress cracking, very good flow. Application: Used for injection molding as well as for extruding sheets and profiles.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Evonik-Corporation-Plexiglas-zk6HF-Molding-Compound.php](http://www.lookpolymers.com/polymer_Evonik-Corporation-Plexiglas-zk6HF-Molding-Compound.php)

Physical Properties	Metric	English	Comments
Density	1.16 g/cc	0.0419 lb/in <sup>3</sup>	ISO 1183
Moisture Absorption at Equilibrium	0.50 %	0.50 %	23°C, 50%; ISO 62
Water Absorption at Saturation	1.8 %	1.8 %	Immersion; ISO 62
Melt Flow	4.872 g/10 min @Load 3.80 kg, Temperature 230 °C	4.872 g/10 min @Load 8.38 lb, Temperature 446 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	45.0 MPa	6530 psi	50 mm/min; ISO 527
Elongation at Break	50 %	50 %	ISO 527
Elongation at Yield	5.0 %	5.0 %	50 mm/min; ISO 527
Tensile Modulus	1.90 GPa	276 ksi	1 mm/min; ISO 527
Charpy Impact Unnotched	7.50 J/cm <sup>2</sup> @Temperature 23.0 °C	35.7 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	ISO 179

Thermal Properties	Metric	English	Comments
CTE, linear	110 µm/m-°C @Temperature 0.000 - 50.0 °C	61.1 µin/in-°F @Temperature 32.0 - 122 °F	ASTM E831
Vicat Softening Point	94.0 °C	201 °F	B50; ISO 306
Flammability, UL94	HB @Thickness 1.60 mm	HB @Thickness 0.0630 in	IEC 707

Optical Properties	Metric	English	Comments
Refractive Index	1.49	1.49	ISO 489
Transmission, Visible	91 %	91 %	Transmission Factor; DIN 5036

Processing Properties	Metric	English	Comments
Processing Temperature	220 - 260 °C	428 - 500 °F	Barrel Temperature
Melt Temperature	220 - 260 °C	428 - 500 °F	
Mold Temperature	50.0 - 70.0 °C	122 - 158 °F	
Drying Temperature	<= 85.0 °C	<= 185 °F	Predrying
Dry Time	2 - 3 hour	2 - 3 hour	Desiccant-type drier

Descriptive Properties	Value	Comments
Fire Rating	B2	DIN 4102

## Contact Songhan Plastic Technology Co.,Ltd.

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