SAFETY DATA SHEET



Category 1A

1. Identification

Product identifier OPTIGEL® LX

Other means of identification Not available.

Recommended use Optigel® products are rheological additives used for gelling efficiency in aqueous systems, and

can be used as binders or plasticizers in refractory formulations.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Address BYK Additives Inc.

1212 Church Street, Gonzales

TX 78629 USA

Telephone number +1 (830) 672 2891 Website +1 (830) 672 2891 www.byk.com

e-mail address MSDSInfo.BYK.Additives@altana.com

Emergency number CHEMTREC (International): +1 (703) 527 3887

CHEMTREC (US): (800) 424 - 9300

2. Hazard(s) identification

Physical hazards Not classified.
Health hazards Carcinogenicity

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement

H350 May cause cancer.

Precautionary statement

Prevention

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood. P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response

P308 + P313 If exposed or concerned: Get medical advice/attention.

Storage

P405 Store locked up.

Disposal

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

Material can be slippery when wet.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Bentonite		1302-78-9	65 - 75
Quartz		14808-60-7	< 1
Tetrasodium Pyrophosphate		7722-88-5	0.5

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation If dust from the material is inhaled, remove the affected person immediately to fresh air. Call a

physician if symptoms develop or persist.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists. Take off

contaminated clothing and wash before reuse.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if

present and easy to do. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth with water. Get medical attention if symptoms occur. If ingestion of a large amount

None known. Direct contact with eyes may cause temporary irritation.

does occur, seek medical attention.

Most important symptoms/effects, acute and

symptoms/effects, acute an delayed

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

Indication of immediate medical attention and special treatment needed

General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. IF exposed or concerned: Get medical advice/attention. No hazards which require special first aid measures.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing media

Specific hazards arising from the chemical

Special protective equipment and precautions for firefighters

Specific methods
General fire hazards

Use fire-extinguishing media appropriate for surrounding materials.

Do not use water jet as an extinguisher, as this will spread the fire.

The product itself does not burn. No unusual fire or explosion hazards noted. Material can be slippery when wet.

Wear self-contained breathing apparatus and protective clothing. Material can be slippery when wet

Use standard firefighting procedures and consider the hazards of other involved materials.

Non-combustible, substance itself does not burn. Material can be slippery when wet No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Material can be slippery when wet. Avoid inhalation of dust from the spilled material. Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.

Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Stop the flow of material, if this is without risk. If sweeping of a contaminated area is necessary use a dust suppressant agent which does not react with the product. Collect dust using a vacuum cleaner equipped with HEPA filter. Minimize dust generation and accumulation. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water Sweep up or vacuum up spillage and collect in suitable container for disposal. For waste disposal, see section 13 of the SDS.

Environmental precautions

Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Do not flush into surface water. Do not let product enter drains.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust from this material. Avoid contact with skin and eyes. Avoid prolonged exposure. Should be handled in closed systems, if possible. In case of insufficient ventilation, wear suitable respiratory equipment. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Protect from moisture. Avoid dust formation. Store locked up. Keep container tightly closed. Store in a well-ventilated place. Guard against dust accumulation of this material. Store away from incompatible materials (see Section 10 of the SDS).

Material name: OPTIGEL® LX sps us

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-3 (29 CFR 1910.1000)

Components	Туре	Value	Form
Quartz (14808-60-7)	TWA	0.1 mg/m3 0.3 mg/m3	Respirable. Total dust.
US. OSHA Table Z-1 Limits	for Air Contaminants (29 CFR 1910.1000)	J	
Additional components	Туре	Value	Form
Nuisance dust. (CAS:N/A)	PEL	5 mg/m3 15 mg/m3	Respirable fraction. Total dust.
	TWA	15 mppcf 5 mg/m3 15 mg/m3 50 mppcf	Respirable fraction. Respirable fraction. Total dust. Total dust.
US. ACGIH Threshold Limi	t Values		
Components	Туре	Value	Form
Quartz (14808-60-7) US. ACGIH Threshold Limi	TWA t Values	0.025 mg/m3	Respirable fraction.
Additional components	Туре	Value	Form
Nuisance dust. (CAS:N/A)	TWA	10 mg/m3 3 mg/m3	Inhalable particles. Respirable particles
US. NIOSH: Pocket Guide t	o Chemical Hazards		
Components	Туре	Value	Form
Quartz (14808-60-7) Tetrasodium Pyrophosphate (7722-88-5)	TWA TWA	0.05 mg/m3 5 mg/m3	Respirable dust.
logical limit values	No biological exposure limits noted for the ingr	edient(s).	
osure quidelines	Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica		

Bi

Exposure guidelines

Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica

should be monitored and controlled.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Ventilation should be sufficient to effectively remove and prevent buildup of any dusts or fumes that may be generated during handling or thermal processing. If engineering measures are not sufficient to maintain concentrations of dust particulates below the Occupational Exposure Limit (OEL), suitable respiratory protection must be worn.

Individual protection measures, such as personal protective equipment

Wear safety glasses with side shields. Eye/face protection

Use tight fitting goggles if dust is generated.

Skin protection

Wear appropriate chemical resistant gloves. Use protective skin cream before handling the Hand protection

product. Prolonged and/or repeated skin contact with this product may cause irritation/dermatitis.

Other Normal work clothing (long sleeved shirts and long pants) is recommended.

Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels Respiratory protection

exceeding the exposure limits.

Not available. Thermal hazards

General hygiene considerations

Do not breathe dust. Avoid contact with eyes. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Powder. **Appearance** Physical state Solid **Form** Powder Off-white. Color Odor Odorless. Odor threshold Not applicable

Material name: OPTIGEL® LX

pH Not applicable
 Melting point/freezing point Not applicable
 Initial boiling point and boiling Not applicable

range

Flash point Not applicable
Evaporation rate Not applicable
Flammability (solid, gas) Not applicable
Upper/lower flammability or explosive limits

Flammability limit - lower

(0/)

Not applicable

(/0)

Flammability limit - upper

(%)

Not applicable

Explosive limit - lower (%) Not applicable
Explosive limit - upper (%) Not applicable

Vapor pressureNot applicableVapor densityNot applicableRelative densityNot available.

Solubility(ies)

Solubility (water) Partly soluble

Auto-ignition temperature Not applicable

Decomposition temperature Not applicable

Viscosity Not applicable

Other information

Percent volatile 0 % estimated Specific gravity 1.83 estimated

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use. Hazardous polymerization does not

occur.

Conditions to avoid Avoid spread of dust. Contact with incompatible materials. Avoid dispersal of dust in the air (i.e.,

clearing dust surfaces with compressed air).

Incompatible materials

Hazardous decomposition

products

No dangerous reaction known under conditions of normal use. No hazardous decomposition

products are known.

None known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Inhalation of dusts may cause respiratory irritation. Prolonged inhalation may be harmful.

Skin contact No adverse effects due to skin contact are expected.

Eye contactDust in the eyes will cause irritation. **Ingestion**Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity

Product	Species	Test Results		
OPTIGEL® LX (CAS Mixture)				
Acute				
Inhalation				
LC50	Rat	7.1031 mg/l estimated		
Oral				
LD50	Rat	2740.3516 mg/kg estimated		
Oral		•		

Components Species Test Results

Bentonite (CAS 1302-78-9)

Acute

Inhalation

LC50 Rat >= 5.27 mg/l (OECD 436, rat)

Oral

LD50 Rat > 2000 mg/kg (OECD 420, rat)

Tetrasodium Pyrophosphate (CAS 7722-88-5)

Acute

Dermal

 LD50
 Rabbit
 > 2000 mg/kg

 PII
 Rabbit
 0.01 Score = 0

Inhalation

LC50 Rat > 0.58 mg/l, 4 hours

Oral

LD50 Rat 300 - 2000 mg/kg

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye

irritation

Dust in the eyes will cause irritation. Mild irritant to eyes (according to the modified Kay & Calandra

criteria)

Respiratory or skin sensitization

Respiratory sensitization Not available.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica

should be monitored and controlled.

IARC Monographs. Overall Evaluation of Carcinogenicity

Quartz (CAS 14808-60-7) 1 Carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed

US. National Toxicology Program (NTP) Report on Carcinogens

Quartz (CAS 14808-60-7) Known To Be Human Carcinogen.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not available.

Chronic effects Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

Overexposure to dust may result in pneumocononiosis, a respiratory disease caused by inhalation of mineral dust, which can lead to fibrotic changes to the lung tissue, or silicosis, a respiratory disease caused by inhalation of silica dust, which can lead to inflammation and fibrosis of the lung

tissue

Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica

should be monitored and controlled.

12. Ecological information

Aquatic

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

 Product
 Species
 Test Results

 OPTIGEL® LX (CAS Mixture)

Crustacea EC50 Daphnia 20000 mg/l, 48 hours estimated Fish LC50 Fish 20000 mg/l, 96 hours estimated

^{*} Estimates for product may be based on additional component data not shown.

Components		Species	Test Results
Bentonite (CAS 1302-	-78-9)		
Aquatic			
Algae	EC50	Freshwater algae	>= 100 mg/l, 72 hours
Crustacea	EC50	Daphnia	>= 100 mg/l, 48 hours
		Freshwater invertebrate	81.6 mg/l, 96 hours Dungeness crab
			24.8 mg/l, 96 hours dock shrimp
Fish	LC50	Freshwater fish	16000 mg/l, 96 hours rainbow trout
		Marine water fish	2800 - 3200 mg/l, 24 hours bass, blue gill and sunfish
		Rainbow Trout	19000 mg/l, 96 hours
Tetrasodium Pyropho	sphate (CAS 7722-	88-5)	
	EC50	Aquatic plants	> 100 mg/l, 72 hours Fresh water
Aquatic			
Crustacea	EC50	Daphnia	> 100 mg/l, 48 hours Fresh water
	LC50	Daphnia	< 15 mg/l, 72 hours Marine water
Fish	LC50	Fish	> 100 mg/l, 96 hours Fresh water - Oncorhynchus mykiss

^{*} Estimates for product may be based on additional component data not shown.

Persistence and degradability

Not inherently biodegradable. The methods for determining the biological degradability are not applicable to inorganic substances. No data is available on the degradability of this product.

Bioaccumulative potential

Other adverse effects

No data available. Not applicable.

Mobility in soil

No data available. Bentonite is almost insoluble and thus presents a low mobility in most soils No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component. Not

expected to be harmful to aquatic organisms.

13. Disposal considerations

Disposal instructionsCollect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations

Hazardous waste code

Dispose in accordance with all applicable regulations.

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Material should be recycled if possible.

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). Dispose of in accordance with local

regulations. Can be landfilled, when in compliance with local regulations.

Contaminated packaging Er

Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is

emptied.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and

Not applicable.

the IBC Code

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - No

Delayed Hazard - Yes Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous Yes

chemical

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

Not regulated.

(SDWA)

US state regulations

US - Massachusetts RTK - Substance: Listed substance

Quartz (CAS 14808-60-7)

Tetrasodium Pyrophosphate (CAS 7722-88-5)

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed

US. New Jersey Worker and Community Right-to-Know Act

Quartz (CAS 14808-60-7)

Tetrasodium Pyrophosphate (CAS 7722-88-5)

US. Pennsylvania Worker and Community Right-to-Know Law

Quartz (CAS 14808-60-7)

Tetrasodium Pyrophosphate (CAS 7722-88-5)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Quartz (CAS 14808-60-7) Listed: October 1, 1988

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of New and Existing Chemicals (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

16. Other information, including date of preparation or last revision

Issue date Jan-14-2015
Revision date Jan-14-2015

Version # 05

Material name: OPTIGEL® LX

Further information

In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.)

In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk..." (SCOEL SUM Doc 94-final, June 2003)

According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

Workers (and your customers or users in the case of resale) should be informed of the potential presence of respirable dust and respirable crystalline silica as well as their potential hazards. Appropriate training in the proper use and handling of this material should be provided as required under applicable regulations.

The information in the sheet was written based on the best knowledge and experience currently

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Product and Company Identification: Product Uses Composition / Information on Ingredients: Ingredients

Toxicological Information: Toxicological Data

GHS: Classification

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Revision Information