

Data Sheet Issue 04/2013

# **BYKETOL-OK**

Silicone-free surface additive for solvent-borne coatings to prevent surface defects and to improve leveling.

## **Product Data**

#### Composition

Combination of high boiling aromatics, ketones and esters.

## **Typical Properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Density (68 °F): 7.18 lbs/US gal

Non-volatile matter (10 min., 302 °F): < 1 %

Solvents: Alkylbenzenes/Diisobutyl ketone/Dipentene 14/5/1

Flash point: 109 °F

#### **Food Contact Legal Status**

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

## **Applications**

## **Coatings Industry**

#### **Special Features and Benefits**

The additive prevents surface irregularities like craters, scars, blisters, pinholes and orange peel. It suppresses the risk of solvent popping and improves leveling. It is recommended for use in solvent-borne, air-drying coatings and baking systems.

### **Recommended Levels**

2-7 % additive (as supplied) based upon total formulation.

The above recommended levels can be used for orientation. Optimal dosage levels are determined through a series of laboratory tests.

## **Incorporation and Processing Instructions**

The additive can be added at any point during the production process, also as a post additive.

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