

# BYK-360 P

Polyacrylate-based powdered surface additive for powder coatings to improve leveling and prevent cratering. Standard additive for pigmented powder coatings.

## Product Data

### Composition

Polyacrylate, adsorbed on silicon dioxide

### Typical Properties

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Acrylate content:	57 %
Density (68 °F):	11.27 lbs/US gal
Residue after calcining:	39 %
Supplied as:	Powder

### Food Contact Legal Status

For the current food contact legal status, please contact our product safety department or visit [www.byk.com](http://www.byk.com) for further information.

## Applications

### Powder Coatings

#### Special Features and Benefits

BYK-360 P is an effective anti-cratering additive. It reduces the orange peel effect by optimizing the leveling properties of the powder coating. Pinholes, fish eyes and other surface defects are prevented.

#### Recommended Use

The additive is recommended for powder coatings based on epoxy, polyester, polyurethane and acrylate resins and polyester/epoxy combinations.

#### Recommended Levels

0.5-1.5 % additive (as supplied) based upon total formation.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

#### Incorporation and Processing Instructions

The additive is mixed with resin, hardener, pigments and other raw materials in a high-speed mixer and then extruded. Good dispersion of the additive by the extruder promotes gloss and leveling of the powder coating and prevents the formation of craters, fish eyes and seeds.

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Data Sheet  
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