

Data Sheet Issue 07/2013

CERACOL 604

Wax dispersion based on a carnauba wax for solvent-borne can coatings, to increase the surface slip and improve the scratch resistance.

Product Data

Composition

Carnauba wax dispersion

Typical Properties

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Non-volatile matter: 11.5 %
Carrier: Butylglycol
Melting point (wax content): 185 °F

Particle size distribution (laser diffraction, volume distribution): D50: 4 μm, D90: 7 μm

Viscosity (73 °F): < 50 mPa·s

Food Contact Legal Status

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

Storage and Transportation

Temperature sensitive. To be stored and transported at a temperature below 35 °C (95 °F). Mix well before processing.

Applications

Coatings Industry

Special Features and Benefits

The additive increases the surface slip in solvent-borne can coatings and simultaneously improves the scratch resistance. CERACOL 604 is particularly suited for use in interior can coatings.

Recommended Levels

1-8 % additive (as supplied) based upon total formulation.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

Incorporation and Processing Instructions

The additive should preferably be post-added using low speed agitation. Mix well before use.

CERACOL 604

Data Sheet Issue 07/2013







BYK USA Inc.

524 South Cherry Street P.O. Box 5670 Wallingford, CT 06492 USA Tel 203 265-2086 Fax 203 284-9158

cs.usa@byk.com www.byk.com/additives

ANTI-TERRA®, BYK®, BYK®-DYNWET®, BYK®-SILCLEAN®, BYKANOL®, BYKETOL®, BYKJET®, BYKOPLAST®, BYKUMEN®, CARBOBYK®, DISPERBYK®, DISPERBYK®, DISPERBYK®, DISPERBYK®, DISPERBYK®, SILBYK®, VISCOBYK®, and Greenability® are registered trademarks of BYK-Chemie. AQUACER®, AQUAMAT®, AQUATIX®, CERACOL®, CERAFAK®, CERAFLOUR®, CERAMAT®, CERATIX®, HORDAMER®, and MINERPOL® are registered trademarks of BYK-Cera. SCONA® is a registered trademark of BYK Kometra. The information and data stated herein, although in no way guaranteed, are based upon tests and reports considered to be reliable and are believed to be accurate. No warranty, either expressed or implied, is made or intended. Use by a customer should be based upon their own investigations and appraisals. Any recommendation should not be construed as an invitation to use a material in infringement of patents.

This issue replaces all previous versions - Printed in the USA