

Data Sheet Issue 11/2013

# **CERAFLOUR 920**

Micronized organic polymer for solvent-borne and aqueous coatings and printing inks for matting. In UV-curable powder coatings it improves surface hardness and has a matting effect.

# **Product Data**

**Composition** Micronized, organic polymer

# **Typical Properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Density:12.27 lbs/US galParticle size distribution (laser diffraction, volume distribution):D50: 5 μmD90: 16 μmSupplied as:MicropowderD90: 16 μm

# **Food Contact Legal Status**

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

# **Storage and Transportation**

Temperature sensitive. To be stored and transported at a temperature below 50 °C (122 °F).

## **Special Note**

CERAFLOUR 920 can react with some binders, e.g. moisture-curing polyurethanes.

# **Applications**

# **Coatings and Printing Inks**

## **Special Features and Benefits**

The additive has a matting effect and simultaneously improves scratch resistance, metal marking resistance and sandability. It is recommended for solvent-borne and aqueous systems.

# **Recommended Use**

| Architectural coatings                |  |
|---------------------------------------|--|
| Industrial coatings                   |  |
| Coil coatings                         |  |
| Wood and furniture coatings           |  |
| Protective coatings                   |  |
| Leather coatings                      |  |
| Printing Inks and Overprint Varnishes |  |
|                                       |  |

Data Sheet Issue 11/2013

## **Recommended Levels**

0.5-10% additive (as supplied) based on the total formulation, depending on the desired degree of gloss.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

## Incorporation and Processing Instructions

The additive is preferably incorporated into the coating at the end of the production process at a moderate shear rate.

# **Powder Coatings**

## **Special Features and Benefits**

The additive is recommended for matting UV powder coatings and it also improves surface hardness and therefore surface protection.

## **Recommended Use**

CERAFLOUR 920 is recommended for all UV-curable powder coatings. The matting effect can be reinforced in combination with CERAFLOUR 950.

#### **Recommended Levels**

2-8% additive (as supplied) based on the total formulation, depending on the desired degree of gloss.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

## **Incorporation and Processing Instructions**

The additive should be mixed with resin, hardener, pigments and other additives using a high-speed mixer and extruded along with all the components.







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