

Data Sheet Issue 08/2013

CERAFLOUR 960

Micronized, modified amide wax for improved degassing of B-hydroxyalkylamide-based powder coatings. It also improves pigment wetting and leveling. It provides a scar effect in UV powder coatings.

Product Data

Composition Micronized, modified amide wax

Typical Properties

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Density (DIN 53127):	1 g/ml	
Melting point:	293 °F	
Particle size distribution (laser diffraction, volume distribution):	D50: 4 µm	D90: 11 µm
Supplied as:	Micropowder	

Food Contact Legal Status

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

Storage and Transportation

Temperature sensitive. To be stored and transported at a temperature below 50 °C (122 °F).

Applications

Powder Coatings

Special Features and Benefits

The additive improves the degassing of powder coatings with β-hydroxyalkylamide curing agents It also improves leveling, D.O.I. and pigment wetting. The additive provides a scar effect in UV powder coatings.

Recommended Use

The additive is recommended for powder coatings based on epoxy, polyester, polyurethane and acrylate resins and polyester/epoxy combinations.

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Recommended Levels

0.5-2 % additive (as supplied) based on the total formulation.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

Incorporation and Processing Instructions

The additive is mixed with resin, hardener, pigments and other additives in a high-speed mixer and then extruded together with all components.







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