

Data Sheet Issue 11/2013

# VISCOBYK-4041

Medium volatile viscosity depressant for PVC plastisols. All-purpose.

#### **Product Data**

#### Composition

Aliphatic hydrocarbons with neutral wetting and dispersing components

### **Typical Properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Density (68 °F): 6.76 lbs/US gal

Refractive index (68 °F): 1.45 Solidification point: < 5 °F Flash point: 223 °F

### **Food Contact Legal Status**

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

## **Applications**

## **PVC Plastisols**

## **Special Features and Benefits**

The additive reduces the viscosity in PVC plastisols and is recommended for universal use in all systems.

#### **Recommended Levels**

1-7.5 % additive (as supplied) based on the PVC resin, in exceptional cases up to 10 %.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

## **Incorporation and Processing Instructions**

The additive may be added during the plastisol manufacturing process or shortly prior to processing.

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#### BYK USA Inc.

524 South Cherry Street P.O. Box 5670 Wallingford, CT 06492

USA Tel 203 265-2086 Fax 203 284-9158

cs.usa@byk.com www.byk.com/additives

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