

# Dynasylan® MTMO

## 3-Mercaptopropyltrimethoxysilane

### Technical data

Properties and test methods	Value	Unit	Method
Refractive index n (20,D)	approx. 1.445	-	DIN 51423
Boiling point (4 hPa / 3 torr)	approx. 85 / 121	°C / °F	DIN 51356
Flash point	approx. 96 / 185	°C / °F	DIN 51758
Viscosity (20 °C / 68 ° F)	approx. 2 / 2.1	mPa*s / cSt	DIN 53015
Density (20 °C / 68 ° F)	approx. 1.05-1.06	g/cm <sup>3</sup>	DIN 51757

### Registrations

#### Dynasylan® MTMO

DSL/NDSL (Canada):	Yes
PICCS (Philippines):	Yes
TSCA (USA):	Yes
IECS (P.R. China):	Yes
ENCS (Japan):	Yes
ECL (South Korea):	Yes
EINECS/ELINCS (EU):	Yes
AICS (Australia):	Yes

**Dynasylan®** MTMO is a bifunctional organosilane possessing a reactive organic mercapto and a hydrolyzable inorganic methoxysilyl group.

The dual nature of its reactivity allows **Dynasylan®** MTMO to bind chemically to both inorganic materials (e.g. glass, metals, fillers) and organic polymers (e.g. thermosets, thermoplastics, elastomers), thus functioning as an adhesion promoter, crosslinking agent, surface modifier or reactive reagent.

**Dynasylan®** MTMO is a clear, colorless to light yellow liquid with a slightly mercaptan odor. It is soluble in alcohols, ketones and aliphatic or aromatic hydrocarbons.

### Safety and handling

Before considering the use of Dynasylan® products please read its Material Safety Data sheet (MSDS) thoroughly for safety and toxicological data as well as for information on proper transportation, storage and use. The Material Safety Data Sheet is available after registration on our website [www.dynasylan.com](http://www.dynasylan.com) or upon request from your local representative, customer service or from Evonik Industries AG, Product Safety Department, E-MAIL [sds-im@evonik.com](mailto:sds-im@evonik.com).

### Packaging and storage

**Dynasylan®** MTMO is supplied in 25 kg and 200 kg drums and 1.000 kg containers. In the unopened container **Dynasylan®** MTMO has a shelf life of at least one year.

## Properties and application

**Dynasylan**<sup>®</sup> MTMO is used in applications such as:

- glass composites: as a finish or a size ingredient
- glass and metal primer
- sealants and adhesives: as a primer, additive, or for chemical modification of the polymer
- mineral filled polymers: for pretreatment of fillers and pigments or as an additive
- crosslinking of polymers

Important product effects that can be achieved through the use of **Dynasylan**<sup>®</sup> MTMO include:

- Compression set
- Improved mechanical properties, e.g. flexural strength, tensile strength, impact strength and modulus of elasticity, tear strength
- Improved moisture and corrosion resistance
- Improved electrical properties, e.g. dielectric constant, volume resistivity
- Increased thermal resistivity

**Dynasylan**<sup>®</sup> MTMO can also improve such processing properties as:

- cure time
- adhesion
- filler dispersion
- rheological behavior: (e.g. viscosity reduction)
- higher filler loading

## Reactivity

In the presence of water, the methoxy groups of **Dynasylan**<sup>®</sup> MTMO hydrolyze and form reactive silanol groups which can bond to a variety of inorganic substrates. The organophilic mercapto end of **Dynasylan**<sup>®</sup> MTMO can react with a suitable polymer. Hydrolysis of **Dynasylan**<sup>®</sup> MTMO is catalyzed by acids.

Examples of suitable inorganic substrates are glass, glass fibers, silica, quartz, sand, cristobalite, mica kaolin, talc, other silicate fillers and metals. **Dynasylan**<sup>®</sup> MTMO may be used with such polymers as polyurethanes, polysulfides, sulfur-cured and metal oxide-cured elastomers.

Product modifications are possible by using **Dynasylan**<sup>®</sup> MTMO in addition or grafting reactions with suitable monomers or polymers (e.g. isocyanates, PVC etc.). An Si-O-Si crosslinking can take place via the silicon functional groups of the silane.

## Processing

**Dynasylan**<sup>®</sup> MTMO can be used as a primer (i.e. a ca. 0.5-10 wt.% solution in an organic solvent such as alcohol), as an ingredient in a solution, or neat. A chemical modification can be achieved by reaction of **Dynasylan**<sup>®</sup> MTMO with suitable functional monomers or polymers.

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#### **Europe/Middle-East/Africa/RoW**

##### **Evonik Industries AG**

Inorganic Materials  
Rodenbacher Chaussee 4  
63457 Hanau-Wolfgang  
Germany  
PHONE +49 6181 59 13636  
FAX +49 6181 59 13737  
dynasytan@evonik.com  
www.dynasytan.com

#### **Asia / Pacific**

##### **Evonik Degussa (SEA) Pte. Ltd.**

Inorganic Materials  
3 Internatioanl Business Park  
#07-18, Nordic European Centre  
Singapore 609927  
PHONE +65 6809 6830  
FAX +65 6809 6630  
dynasytan@evonik.com  
www.dynasytan.com

#### **Asia / Pacific**

##### **Evonik Taiwan Ltd.**

Inorganic Materials  
Artist Construction Bldg.  
9F, No. 133  
Min Sheng East Road, Sec 3  
Taipei, 105 Taiwan, R.O.C.  
Taiwan  
PHONE +886 227 17 1242  
FAX +886 227 17 2106  
dynasytan@evonik.com  
www.dynasytan.com

#### **North America**

##### **Evonik Degussa Corporation**

Inorganic Materials  
P.O. Box 677  
299 Jefferson Road  
Parsippany, NJ 07054-0677  
USA  
PHONE (TOLL FREE) +1 800 237 67 45  
PHONE +1 973 929 8513  
FAX +1 973 929 8503  
dynasytan@evonik.com  
www.dynasytan.com

#### **Asia / Pacific**

##### **Evonik Degussa (Shanghai) Co. Ltd.**

Inorganic Materials  
55, Chungdong Road  
Shanghai 201108  
P.R. China  
PHONE +86 21 6119 1053  
FAX +86 21 6119 1075  
dynasytan@evonik.com  
www.dynasytan.com

#### **Asia / Pacific**

##### **Evonik Japan Co. Ltd**

Inorganic Materials  
12th Floor Monolith Building  
2-3-1, Nishi-Shinjuku-ku  
Tokyo 163-0912  
Japan  
PHONE +81 353 23 7300  
FAX +81 353 23 7399  
dynasytan@evonik.com  
www.dynasytan.com

#### **Latin America**

##### **Evonik Brasil Ltda.**

Inorganic Materials  
Alameda Campinas, 579  
01404-000 São Paulo-SP  
Brazil  
PHONE +55 11 3146 4123  
FAX +55 11 3146 4109  
dynasytan@evonik.com  
www.dynasytan.com

#### **Asia / Pacific**

##### **Evonik Korea Ltd.**

Inorganic Materials  
94, Galsan 1-dong  
Bupyeong-gu  
Incheon, 403-081  
Korea  
PHONE +82 32 510 2433  
FAX +82 32 505 2510  
dynasytan@evonik.com  
www.dynasytan.com

#### **Asia / Pacific**

##### **Evonik India Pvt. Ltd.**

Inorganic Materials  
Krislon House  
Saki Vihar Road, Anderi (E)  
Mumbai - 400 072  
India  
PHONE +91 226 7238 800  
FAX +91 226 7238 811  
dynasytan@evonik.com  
www.dynasytan.com