

Infino NE-1030TV

LOTTE ADVANCED MATERIALS CO., LTD. - Polycarbonate + ABS

Wednesday, September 28, 2016

General Information						
General						
Material Status	Commercial: Active					
Availability	 Africa & Middle East Asia Pacific	EuropeLatin America	North America			
Features	Flame Retardant					
Uses	Electrical/Electronic Applic	cations				

Physical	Nominal Value	Unit	Test Method
Specific Gravity (Natural)	1.20		ASTM D792
Density (Natural)	1.20	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR)			ASTM D1238
220°C/10.0 kg	75	g/10 min	
250°C/2.16 kg	27	g/10 min	
Melt Mass-Flow Rate (MFR)			ISO 1133
220°C/10.0 kg	75	g/10 min	
250°C/2.16 kg	25	g/10 min	
Molding Shrinkage - Flow (0.126 in)	6.0E-4	in/in	ASTM D955
Molding Shrinkage - Across Flow (0.126 in)	6.0E-4	in/in	ASTM D955
Molding Shrinkage			ISO 2577
Across Flow: 0.126 in	0.060	%	
Flow: 0.126 in	0.060	%	
Mechanical Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus ²	319000	psi	ASTM D638
Tensile Modulus	319000	psi	ISO 527-2/50
Tensile Strength ² (Yield)	8850	psi	ASTM D638
Tensile Stress (Yield)	7980	psi	ISO 527-2/50
Tensile Strength ² (Break)	8560	psi	ASTM D638
Tensile Stress (Break)	7980	psi	ISO 527-2/50
Tensile Elongation ² (Break)	60	%	ASTM D638
Tensile Strain (Break)	60	%	ISO 527-2/50
Flexural Modulus ³	363000	psi	ASTM D790
Flexural Modulus ⁴	348000	psi	ISO 178
Flexural Strength ³	12500	psi	ASTM D790
Flexural Stress ⁴	12300	psi	ISO 178
mpact	Nominal Value		Test Method
Charpy Notched Impact Strength ⁵ (73°F)	9.5	ft·lb/in²	ISO 179/1eA
Notched Izod Impact			ASTM D256
73°F, 0.125 in	8.2	ft·lb/in	
73°F, 0.250 in		ft·lb/in	
Notched Izod Impact Strength ⁵ (73°F)		ft·lb/in²	ISO 180/1A

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Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	116		ASTM D785
Rockwell Hardness (R-Scale)	116		ISO 2039-2
Pencil Hardness ⁶	2B		JIS K5401
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			ISO 75-2/B
66 psi, Unannealed, 0.157 in	151	°F	
Deflection Temperature Under Load			ASTM D648
264 psi, Unannealed, 0.252 in	183	°F	
Heat Deflection Temperature			ISO 75-2/A
264 psi, Unannealed, 0.157 in	154	°F	
Vicat Softening Temperature	189	°F	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.06 in	V-0		
0.12 in	V-0		
0.10 in	5VB		
Notes			
¹ Typical properties: these are not to be construed as specifications.			
² 2.0 in/min			
³ 0.11 in/min			
⁴ 0.079 in/min			
⁵ Thickness: 4mm			

⁶ 500g