

TEGOSOFT® CR

Cosmetic wax ester which gives a silky, but non-oily skin feel

- Especially suitable for skin care products
- Solid lipophilic emollient
- Melts at skin temperature
- Based on vegetable raw materials
- Low cetyl alcohol content, therefore especially suitable for liquid O/W lotions
- Unbleached

Personal Care

INCI Name (CTFA Name) (proposed)

Cetyl Ricinoleate

Chemical and physical properties (not part of specifications)

| Form | waxy |
|--------|-------------------------------|
| Colour | Colourless to slightly yellow |

Further product information (not part of specifications)

| Melting point (°C) | approx. 27 |
|--|--|
| Viscosity according to Höppler (mPas) at 30 °C 40 °C 50 °C | approx. 47 approx. 36 approx. 20 |

Properties

- · Gives a silky, but non-oily feel on the skin.
- Cosmetic wax ester which melts at skin temperature.
- Has a low cetyl alcohol content (< 5 %). Therefore an undesirable increase of viscosity in O/W emulsions is avoided by using this product.
- Non-comedogenic.

Application

TEGOSOFT® CR is suitable for

- O/W Body creams and lotions
- Products for dry skin
- Products for sensitive skin
- Liquid make-ups and lipsticks

Recommended usage concentration

2 - 5 % TEGOSOFT® CR

Storage/Handling

TEGOSOFT° CR tends to separate after storage time. This is reversible and has no negative influence on the quality. Short heating (30 °C) and stirring will provide adequate homogenization.

Packaging

720 kg pallet (4 x 180 kg drum)

Hazardous goods classification

Information concerning

- classification and labelling according to regulations for transportation and for dangerous substances
- protective measures for storage and handling
- measures in case of accidents and fires
- toxicity and ecological effects

is given in our material safety data sheets.

Guide Line Formulations

| O/W Body Cream F 4/99 | |
|--------------------------------------|--------|
| Phase A | |
| TEGO® Care 450 | 3.0 % |
| (Polyglyceryl-3 Methylglucose | |
| Distearate) | |
| TEGIN® M Pellets (Glyceryl Stearate) | 1.5 % |
| TEGO® Alkanol 18 (Stearyl Alcohol) | 0.5 % |
| Mineral Oil (30 mPas) | 7.0 % |
| TEGOSOFT® OS (Ethylhexyl Stearate) | 8.0 % |
| TEGOSOFT® CR | 5.0 % |
| Phase B | |
| Glycerin | 3.0 % |
| Water | 72.0 % |
| Preservative, Perfume | q.s. |

Preparation:

- 1. Charge with phase B and heat to approx. 70 °C1)
- 2. Heat phase A to approx. 70 °C and add to phase B with stirring
- 3. Homogenise
- 4. Cool with gentle stirring

¹⁾ Important information: If it is charged with phase A, phase B must be added to phase A <u>without</u> stirring.

| W/O Cream for dry skin UP 218/98/2 | |
|---|--------|
| Phase A | |
| ISOLAN® PDI | 3.0 % |
| (Diisostearoyl Polyglyceryl-3 Dimer Dilinoleate) | |
| Beeswax | 0.6 % |
| Hydrogenated Castor Oil | 0.4 % |
| TEGOSOFT® CR | 3.0 % |
| TEGOSOFT® liquid (Cetearyl Ethylhexanoate) | 9.5 % |
| TEGOSOFT® HP (Isocetyl Palmitate) | 6.5 % |
| Phase B | |
| Glycerin | 3.0 % |
| Water | 73.4 % |
| Magnesium Sulfate Heptahydrate | 0.6 % |
| Preservative, Perfume | q.s. |

Preparation:

- 1. Charge with phase A and heat to approx. 80 °C
- 2. Add phase B (80 °C or room temperature) slowly with stirring
- 3. Homogenise for a short time
- 4. Cool with gentle stirring and homogenise again below 30 °C

| O/W Body Lotion | |
|------------------------------------|--------|
| UP 213/98/3 | |
| Phase A | |
| TEGO® Care 215 | 2.5 % |
| (Ceteareth-15; Glyceryl Stearate) | |
| TEGO® Alkanol 18 (Stearyl Alcohol) | 1.0 % |
| TEGOSOFT® OS (Ethylhexyl Stearate) | 5.2 % |
| TEGOSOFT® HP (Isocetyl Palmitate) | 2.0 % |
| TEGOSOFT® CR | 3.0 % |
| ABIL® 350 (Dimethicone) | 0.5 % |
| Phase B | |
| Glycerin | 3.0 % |
| Water | 81.8 % |
| Phase C | |
| TEGO® Carbomer 141 (Carbomer) | 0.2 % |
| TEGOSOFT® OS (Ethylhexyl Stearate) | 0.8 % |
| Phase D | |
| Sodium Hydroxide (10 % in water) | q.s. |
| Preservative, Perfume | q.s. |

Preparation:

- 1. Charge with phase B and heat to approx. 80 °C1)
- 2. Heat phase A to approx. 80 °C and add to phase B with stirring
- 3. Homogenise
- 4. Cool with gentle stirring, add phase C at approx. 60 °C and homogenise again
- 5. Add phase D at approx. 40 $^{\circ}$ C

¹⁾ Important information: If it is charged with phase A, phase B must be added to phase A <u>without stirring</u>.

| Silky Moisturizing Cream Gel MK 5/08-1 | |
|--|--------|
| Phase A | |
| ABIL® Care XL 80 (Bis-PEG/PPG-20/5 PEG/PPG-20/5 Dimethicone; Methoxy PEG/PPG-25/4 Dimethicone; Caprylic/Capric Triglyceride) | 3.0 % |
| ABIL® EM 97 (Bis-PEG/PPG-14/14 Dimethicone) | 1.0 % |
| Cyclomethicone | 9.0 % |
| ABIL® 350 (Dimethicone) | 1.0 % |
| TEGOSOFT® CR (Cetyl Ricinoleate) | 3.0 % |
| Xanthan Gum | 0.2 % |
| TEGO* Carbomer 341 ER (Acrylates/C10-30 Alkyl Acrylate Crosspolymer) | 0.4 % |
| TEGOSOFT® CT | 4.0 % |
| (Caprylic/Capric Triglyceride) | |
| Phase B | |
| Water | 72.9 % |
| TEGO [®] Cosmo C 100 (Creatine) | 0.5 % |
| Phase C | |
| Alcohol | 5.0 % |
| Sodium Hydroxide (10 % in water) | q.s. |
| Preservative, Perfume | q.s. |

Preparation:

- 1. Heat phase A to approx. 30 °C.
- 2. Add phase A to phase B with stirring¹⁾.
- 3. Homogenise.
- 4. Add phase C and homogenise for a short time.

1) Important:

If phase A has to be charged into the vessel first, phase B must be added without stirring.

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