

VARISOFT® PATC

Multifunctional hair conditioning additive

- good conditioning properties
- excellent thickening properties in surfactant formulations, suitable for clear highly viscous products
- reduces hair dye fading when used in a shampoo
- improves the performance of conditioning shampoos
- easy handling (dilutable in cold water)
- vegetable based

Goldschmidt Personal Care

INCI Name (CTFA Name)

Palmitamidopropyltrimonium Chloride

Chemical and physical properties (not part of specifications)

Appearance (25 °C)	white paste

Properties

- Good conditioning properties
- Reduces the fading of hair dyes when used in a shampoo formulation
- · Good thickening in formulations
- Compatible with anionic, amphoteric and nonionic surfactants
- Suitable for formulating clear high viscous systems
- · Mild to skin and hair
- Biodegradable
- Vegetable based
- Contains 1,2-propylene glycol

Wash Fastness

The effect of various conditioning agents on the wash fastness of a hair dye has been tested with shampoo formulations based 32.0% SLES (28%), 8% TEGO® Betain F 50.

The conditioning agents and the test concentrations:

- 0.3 % Polyquaternium-10
- 2.0 % VARISOFT® PATC,
- 2.0 % ABIL® B 9950 (Dimethicone Propyl PG-Betaine),
- 2.0 % ABIL® SOFT AF 100 (Methoxy PEG/PPG-7/3 Aminopropyl Dimethicone) and
- 2.0 % ABIL® Quat 3272 (Quaternium-80).

The CIE-L*a*b* - colour values of European hair swatches, coloured with a semipermanet red hair dye, have been measured before and after a 10 times shampoo treatment (done by an independent institute). The results are shown in Fig. 1. VARISOFT® PATC showed the lowest colour fading caused by shampoo treatments.

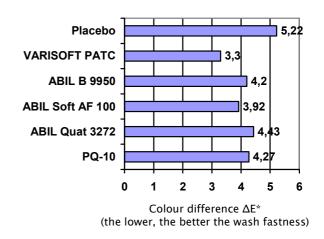


Figure 1: wash fastness results

Phase behavior

VARISOFT® PATC is better compatible with anionic surfactants compared to Cetrimonium Chloride (CTAC). The ternary phase diagrams of VARISOFT® PATC or CTAC with Sodium Laureth Sulfate and Cocamidopropyl Betaine in 10% aqueous solutions are shown in Figure 2.

- 1. VARISOFT® PATC provides a much smaller two phase region than CTAC.
- 2. VARISOFT® PATC has two very viscous regions while CTAC has none.
- 3. The high viscous regions in the VARISOFT® PATC phase diagram are clear.

Due to its phase behaviour it is possible to use VARISOFT* PATC as a thickener in a shampoo or shower gel formulation.

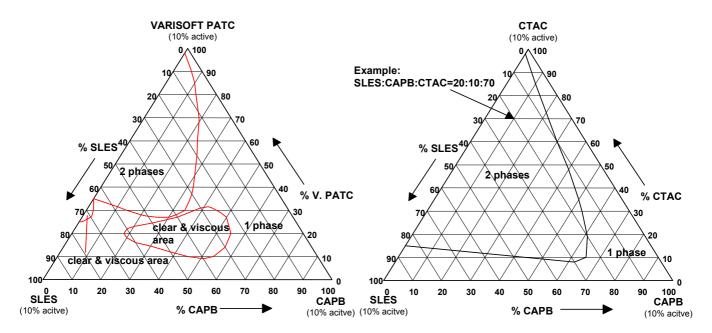


Figure 2: phase diagrams of VARISOFT* PATC and Cetrimonium Chloride

Application

- Clear conditioning shampoos
- · Conditioning body washes and gels
- · Clear liquid hand soaps
- Hair conditioners

Suggested usage concentration

1 - 10 % VARISOFT® PATC

Packaging

772 kg pallet (4 x 193 kg drums)

Hazardous goods classification

Information concerning

- classification and labelling according to regulations for transport and for dangerous substances
- · protective measures for storage and handling
- · measures in accidents and fires
- · toxicity and ecological effects

is given in our material safety data sheets.

Guide Line Formulations

Conditioning Shampoo, PEG-free FM 11127	
REWOTERIC® AM C (Sodium Cocoamphoacetate)	15.0 %
REWOPOL® SB F 12 P (Disodium Lauryl Sulfosuccinate)	3.8 %
Water	67.9 %
TEGO® Betain F 50 (Cocoamdopropyl Betaine)	10.0 %
VARISOFT® PATC	2.3 %
REWOMID® SPA (Isostearamide MIPA)	1.0 %

Preparation:

Mix the ingredients in the given order at $\sim 45^{\circ}$ C. Adjust the pH value with Citric Acid to 5.7. Finally add preservatives as required.

Remarks: Viscosity at 20 °C: 2 500 mPas

Moisturizing Body Wash FM 11023	
Phase A	
Sodium Laureth Sulfate, 28%	38.0 %
TEGOSOFT® PC 31	0.5 %
(Polyglyceryl-3 Caprate)	
Water	27.8 %
REWOTERIC® AM C	20.0 %
(Sodium Cocoamphoacetate)	
VARISOFT® PATC	2.5 %
ABIL B 8832	0.4 %
(Bis-PEG/PPG-20/20 Dimethicone)	
Luviquat Hold	0.5 %
(Polyquaternium-46, BASF)	
Phase B	
Water	10.0 %
Acusol OP 301	0.3 %
(Styrene/Acrylates Copolymer, Rohm	
and Haas)	

Preparation:

Blend phases A and B separately in the given order (A $\sim 40^{\circ}$ C) while stirring. Add B to A. Adjust the pH value with Citric Acid to 5.7 – 5.9. Finally add preservatives as required.

Remarks: for use with puff, viscosity at 20°C: 5 000 mPas.

Conditioning Rinse for strongly damaged Hair UW 147.2		
Phase A		
TEGINACID® C	0.50 %	
(Ceteareth-25)		
TEGO® Alkanol 1618	1.50 %	
(Cetearylalcohol)		
TEGIN® M	1.00 %	
(Glyceryl Stearate)		
ABIL® Wax 9801	2.00 %	
(Cetyl Dimethicone)		
TEGOSOFT® liquid	2.00 %	
(Cetearyl Ethylhexanoate)		
Phase B		
VARISOFT® PATC	2.00 %	
ABIL® B 8852	1.00 %	
(PEG/PPG-4/12 Dimethicone)		
Glycerin	2.00 %	
TEGO® COSMO C 100	1.00 %	
(Creatine)		
Water	87.00 %	
Perfume, Preservative	q.s.	

Preparation:

Adjust pH of phase B to pH=4.0. Heat phases A and B separately to approx. 70°C. Add A to B with stirring (important: if A has to be charged into the vessel first, B must added without stirring). Homogenize. Cool down with gentle stirring to 30°C.

D 09/02

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