Aditya Birla Chemicals	(Thailand) Ltd. (Epoxy I	Division)
EPOT	EC YDFM 251	
Epotec YDFM 251 is a blend of diglycidyl ether of bisphenol-A liquid epoxy resin, diglycidyl ether of bisphenol-F liquid epoxy resin and monofunctional reactive diluent. The blend greatly improves the crystallization resistance of this material as against the individual bisphenol-A or bisphenol-F based liquid epoxy resins. The reactive diluent in the blend also helps in reducing the viscosity of the product so that it can be suitably formulated into high solids or even solvent free coatings and floor toppings. Epotec YDFM 251 is compatible with all common epoxy resins in all ratios. All the common epoxy curing agents can be employed to cure epotec YDFM 251 based system.		
 Adhesives Solvent free self leve Other construction a 	eling flooring pplications	
Appearance	Visual	Clear, colourless to light yellow liquid
Colour	ASTM D 1544-04	0.5 G max.
Epoxy Equivalent weight	ASTM D 1652-04	185 – 200 g/eq
Viscosity* 25 °C	ASTM D 2196-05	500–800 cP
*Brookfield viscosity		
Epoxide Value	ASTM D 1652-04	5.00 – 5.41
Density @25°C	ASTM D 1475-98	1.16 – 1.18 g/ml
Water content	ASTM E 203-01	0.1 % max.
Hydrolysable chlorine	ASTM D 1726-03	0.1 % max.
Non-volatile content	ASTM D 1259-06	100 %
-	EPOT Epotec YDFM 251 is a k diglycidyl ether of bisp diluent. The blend great against the individual bi reactive diluent in the bl that it can be suitably for floor toppings. Epotec YDFM 251 is co common epoxy curing a system. High solids and solv Adhesives Solvent free self leve Other construction a Marine and Industria Appearance Colour Epoxy Equivalent weight Viscosity* 25 °C *Brookfield viscosity Epoxide Value Density @25°C Water content	diglycidyl ether of bisphenol-F liquid epoxy residuent. The blend greatly improves the crystallizate against the individual bisphenol-A or bisphenol-F reactive diluent in the blend also helps in reducir that it can be suitably formulated into high solids of floor toppings. Epotec YDFM 251 is compatible with all common common epoxy curing agents can be employed to system. • High solids and solvent free coatings • Adhesives • Solvent free self leveling flooring • Other construction applications • Marine and Industrial protective coatings • Appearance Visual Colour ASTM D 1544-04 Epoxy Equivalent weight ASTM D 1652-04 Viscosity* 25 °C ASTM D 2196-05 *Brookfield viscosity Epoxide Value ASTM D 1652-04 Water content ASTM D 1475-98 Water content ASTM E 203-01

* = Typical properties are indicated for information only

Packing	Epotec YDFM 251 is packed and delivered in steel drums, 220 kg per drum as a standard pack. Other packs are available upon request.
Storage	Epotec YDFM 251 resin should be stored in original tightly closed container, in dry and warm conditions to avoid crystallization. Under these conditions, it has a storage life of at least two years from the date of manufacturing. Epotec YDFM 251 may become hazy or crystallize upon long storage especially when exposed to low temperatures. The resin can be restored to its original condition by warming to 55-60°C while stirring.
Handling	For more instructions on storage and handling of epotec YDFM 251 please refer to the MSDS of the product.

Disclaimer

All recommendations for use of our products whether given by us in writing, verbally or to be implied from the results of tests carried out by us are based on the current state of our knowledge. Although, the information contained in this sheet is accurate, no liability can be accepted in respect of such information. We warrant only that our product will meet the designated specifications and make no other warranty either express or implied, including any warranty of merchantability or fitness for a particular purpose as the conditions of application are beyond our control.

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