••••	Aditya Birla Chemicals (Thailand) Ltd. (Epoxy Division) OLCC* EPOTEC YDFM 270		
epotec [®]			
Description	Epotec YDFM 270 is a blend of diglycidyl ether of bisphenol-A liquid epoxy resin, diglycidyl ether of bisphenol-F liquid epoxy resin and difunctional reactive diluent. The blend greatly improves the crystallization resistance of this material as against the individual bisphenol-A or bisphenol-F based liquid epoxy resins. The difunctional reactive diluent helps in retaining the chemical resistance and mechanical properties of the product and at the same time also reduces the viscosity of the product so that it can be suitably formulated into high solids or even solvent free coatings and floor toppings. Epotec YDFM 270 is compatible with all common epoxy resins in all ratios. All the common epoxy curing agents can be employed to cure epotec YDFM 270 based system.		
Applications	 High solids and solve Adhesives Solvent free self leve Other construction a Marine and Industria 	eling flooring	
Specification	Appearance	Visual	Clear, colourless to light yellow liquid
	Colour	ASTM D 1544-04	0.5 G max.
	Epoxy Equivalent weight	ASTM D 1652-04	164–176 g/eq
	Viscosity* 25 °C	ASTM D 2196-05	500–900 cP
	*Brookfield viscosity		
Typical properties *			
	Epoxide Value	ASTM D 1652-04	5.68 - 6.10
	Density @25°C	ASTM D 1475-98	1.16 – 1.18 g/ml
	Water content	ASTM E 203-01	0.1 % max.
	Non-volatile content	ASTM D 1259-06	100 %
	Flash point	ASTM D 93	> 150°C

* = Typical properties are indicated for information only

Packing	Epotec YDFM 270 is packed and delivered in steel drums, 220 kg per drum as a standard pack. Other packs are available upon request.	
Storage	Epotec YDFM 270 resin should be stored in original tightly closed container, in dry and warm conditions to avoid crystallization. Under these conditions, it has a storage life of at least two years from the date of manufacturing. Epotec YDFM 270 may become hazy or crystallize upon long storage especially when exposed to low temperatures. The resin can be restored to its original condition by warming to 55-60°C while stirring.	
Handling	For more instructions on storage and handling of epotec YDFM 270 please refer to the MSDS of the product.	

Disclaimer

All recommendations for use of our products whether given by us in writing, verbally or to be implied from the results of tests carried out by us are based on the current state of our knowledge. Although, the information contained in this sheet is accurate, no liability can be accepted in respect of such information. We warrant only that our product will meet the designated specifications and make no other warranty either express or implied, including any warranty of merchantability or fitness for a particular purpose as the conditions of application are beyond our control.

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