



# Durastrength® 382

### Acrylic Impact Modifier

### PRODUCT DESCRIPTION

Durastrength® 382 is a new generation high rubber acrylic core-shell impact modifier designed to meet the most demanding impact standards in vinyl durable applications at low use levels.

Especially intended for the highest quality of window profiles, Durastrength® 382 impact modifier delivers an ideal combination of high impact strength, wide processing window, high surface finish gloss and excellent plate-out resistance.

Durastrength® 382 impact modifier is particularly recommended for use in Ca/Zn stabilised formulations, and is also valuable in flexible and CPVC applications.

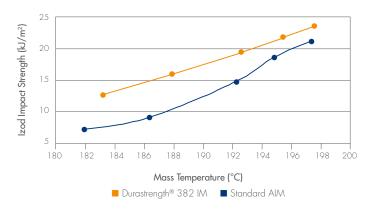
### TYPICAL PHYSICAL PROPERTIES

Physical Form	White Powder
Bulk Density	0.45 g/cc
Particle Size D10	100 µm
Particle Size D50	250 µm
Particle Size D90	450 µm
Percent Volatiles	1%

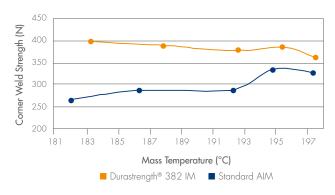
### **PRODUCT BENEFITS**

1. Thanks to its optimized synthesis process, Durastrength® 382 impact modifier offers advanced impact strength and corner weld strength properties which are particularly critical in Ca/Zn stabilised PVC window profiles.

#### Single V Notch Charpy (0.1mm)



### **Corner Weld Strength Performance**



- 2. Durastrength® 382 impact modifier retains the excellent plate-out resistance level of its preceding Durastrength® 360 impact modifier resulting in flawless surface finish gloss of end products.
- 3. Durastrength® 382 impact modifier also allows faster gelation and a wider processing window to vinyl formulations versus existing products, making it a relevant choice for Ca/Zn stabilised formulations.
- 4. Durastrength® 382 impact modifier leverages the same long term weather resistance chemistry that has been proven by our Durastrength® series in the building and construction market for over 35 years.
- 5. Durastrength® 382 impact modifier benefits from improved powder characteristics such as higher bulk density, better flowability, and stronger lumping resistance, making it particularly suitable for bulk delivery.

### **SUGGESTIONS FOR USE**

Durastrength® 382 impact modifier is recommended for use in vinyl window profile, pipe and fittings, fencing, siding, roofing membranes, tarpaulins, decorative foils, injection moulding parts and all rigid and semi-rigid applications where extreme impact resistance and weatherability are required.

Durastrength® 382 impact modifier is suitable for lead, tin and mixed metal stabilised formulations.

Customers should evaluate Durastrength® 382 acrylic modifier in their own laboratories to establish optimum conditions for use in their processes and applications. Arkema's Technical Service Team is available to discuss your application requirements, provide formulation guidance and laboratory testing as needed.

#### **PACKAGING**

Durastrength® 382 is packaged in 20 kg bags (500 kg per pallet), 500 kg bulk bags (1000 kg per pallet) and bulk deliveries.

## ENVIRONMENTAL AND SAFETY INFORMATION

BEFORE HANDLING THIS MATERIAL, READ AND UNDERSTAND THE MSDS (MATERIAL SAFETY DATA SHEET) / SDS (SAFETY DATA SHEET) FOR ADDITIONAL INFORMATION ON SAFETY, HEALTH AND ENVIRONMENTAL INFORMATION.

The MSDS/SDS are available on our Website www.arkema.com or upon request at our Customer Service Department at +1(800) 331 7654 in the US, and at +33 (0)1 4900 8837 in Europe. Arkema believes strongly in Responsible Care® as a public commitment.

# MORE TECHNICAL INFORMATION AVAILABLE

Ask your Arkema account manager for further information on high quality Arkema additives for use in PVC, PC, PBT, ABS, PLA and other polymer systems. Arkema produces a full line of impact modifiers, processing aids and epoxidized vegetable oils. In addition, Arkema's Technical Service staff is also available to assist compounders and processor with formulation and processing advice.

### **Durastrength® Impact Modifiers**

Durastrength® acrylic impact modifiers deliver outstanding impact characteristics for outdoor durable applications in PVC and Engineering Resins.

### Plastistrength® Process Aids

Plastistrength® process aids offer producers a complete line of melt strengtheners and metal release agents for PVC and Engineering Resins Plastistrength® process aids can improve fusion surgina, and aesthetics.

### Clearstrength® Impact Modifiers

Clearstrength® MBS impact modifiers are designed for extreme impact or impact/clarity combination in PVC and Engineering Resins.

### **Biostrength® Additives**

The Biostrength® product line of impact modifiers, melt strengtheners and metal release agents are designed to improve properties and enhance processability of polylactic acid (PLA) and other biopolymers compounds.

### Vikoflex® Epoxy Plasticizers

The Vikoflex® line of epoxy plasticizers is derived from renewable resources, like epoxidized linseed oil, soybean and tall oil fatty acid esters for applications such as PVC plasticization, acid and mercaptan scavenging, specialty coatings, adhesives & urethanes, reactive diluents, PU flexible foam and intermediates for surfactants and lube & fuel additives.

## FOR MORE INFORMATION CONTACT

Please contact your local account manager o our headquarters:

In Europe:

Functional Additives

420 Rue d'Estienne d'Orves 92705 COLOMBES Cedex, France

Tel: +33 (0)1 4900 8837

functionaladditives.internet@arkema.com (email)

In US

Arkema Inc

Functional Additives Customer Service 900 First Avenue, King of Prussia, PA 19406-1308

Tel: +1 (800) 331 7654 Fax: +1 (800) 205 7064

arkema.usph-fa-cs@arkema.com (e-mail)

In Asia.

Arkema Pte Ltd.

10, Science Park Road, #01-01A, The Alpha Singapore Science Park II, Singapore 117684 Tel: +65 6419 9199

functionaladditives.internet@arkema.com (email)

VISIT US AT OUR WEBSITE www.additives-arkema.com

IMPORTANT: The statements, technical information and recommendations contained herein are believed to be accurate as of the date hereof. Since the conditions and methods of use of the product and of the information referred to herein are beyond our control, ARKEMA expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information; NO WARRANTY OF FITNESS FOR ANY PARTICULAR PURPOSE, WARRANTY OF MERCHANTABILITY OR ANY OTHER WARRANTY, EXPRESS OR IMPLIED, IS MADE CONCERNING THE GOODS DESCRIBED OR THE INFORMATION PROVIDED HEREIN. The information provided herein relates only to the specific product designated and may not be applicable when such product is used in combination with other materials or in any process. The user should thoroughly test any application before commercialization. Nothing contained herein constitutes a license to practice under any patent and it should not be construed as an inducement to infringe any patent, and the user is advised to take appropriate steps to be sure that any proposed use of the product will not result in patent infringement.

© 2014 Arkema Inc. All rights reserved.

Clearstrength® and Plastistrength® are registered trademarks of Arkema Biostrength® and Durastrength® are registered trademarks of Arkema Inc. Vikoflex® is a registered trademark of Viking Chemical Company Responsible Care® is a registered trademark of the American Chemistry Council Inc.

